



**MODEL LP 1100X
HEAVY DUTY TURNTABLE SEMI-AUTOMATIC
STRETCH WRAP SYSTEM GENERAL SPECIFICATIONS**

PRODUCTION SPEED

- 1-30 loads per hour (Single Turntable)

NOTE: Process rates will vary with load size, number of wraps & forklift load/unload time

LOAD CAPACITY

- Maximum load weight: 4,000# dynamic – 17,000# static
- Maximum load size: 50" W x 50" L x 87" H (71" Max. load diagonal)

TURNTABLE

- 57" Diameter Laser-cut steel plate with surround deck protection - 3/8" thick
- Maintenance free - 36 roller bearing support system
- Turntable height 2.938" from floor
- ANSI # 50 Direct Chain Drive c/w Chain tensioner
- 3-15 RPM rotational speed c/w soft start acceleration
- 1/2 HP DC Drive Motor
- Final Revolution Deceleration and positive stop alignment
- Rugged surround deck for added protection, 3 sided loading and pit mounting
- Front and back forklift ports for easy movement
- Accu-Count exact turntable positioning system for additional film savings!

**FILM CARRIAGE
ELEVATOR**

- 1/2 HP DC variable speed motor
- ANSI #40 direct chain drive c/w shock dampener
- Maintenance free 12 point carriage guidance system

FILM DELIVERY SYSTEM

- Electro-Magnetic Web Tensioning System
- Standard 20" roll width, 10" diameter
- Carriage descent obstruction shut-off device for additional safety
- Side mounted film carriage for operator convenience and safety

FILM CAPACITY

- Accepts all commercial films wound on 3" diameter cores x 20" width
- Accommodates damaged cores

CONTROL FEATURES

- Simple to operate
- **PANASONIC** PLC
- Power Off –On – Reset Switch & Power On Indicator Light
- Single button Auto Wrap Cycle Start/Pause
- Cycle pause for applying top sheets
- Base or top wraps first program
- Reinforce wrap control for mid-wrapping
- Up only or up/down wrap program
- Emergency Stop Button
- Turntable Jog Switch
- Film Carriage Lower/Raise Switch
- Film Tension (Force-to-Load) Control
- Separate Film Carriage Raise & Lower Speed Controls
- Variable Turntable Speed Control
- Automatic Load Height Detection Sensor
- Separate 1 to 9 Revolution Top & Bottom Wrap Control
- NEMA 12 Enclosure
- Non-proprietary UL/CSA approved components

STRUCTURAL FEATURES

- All structural steel construction
- Forklift truck portable base structure design – lifting tubes included for front and rear access
- Structural steel H-beam machine tower
- Electro-static powder coated paint finish

ELECTRICAL INPUT REQUIREMENTS

- 115 Volts 1 Phase 60 Hz 15 Amps